


1. Identification

Product identifier	KURARAY POVAL™ Polyvinyl Alcohol Resin, Partially Hydrolyzed
Other means of identification	
Product code	3-85, 4-88, 5-88, 5-88S2, 13-86, 13-88, 21-87, 22-88, 22-88S2, 23-87, 27-96, 44-88, 44-88S2, 47-88, 49-88, 49-88S2
Synonyms	PVOH, PVA, PVAL, poly(vinyl alcohol), ethenol homopolymer, partially hydrolyzed, partially saponified.
Recommended use	For industrial use only. Dissolution into water for use as a synthetic binder, coating or viscosity modifier. Raw material for textile sizing agents, paper processing agents, adhesives, binders, barrier coatings.
Recommended restrictions	See Section 16 regarding restrictions on the use of this product.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer / Importer / Supplier / Distributor information	
Company name	Kuraray America, Inc.
Address	2625 Bay Area Blvd, Suite 600 Houston, TX 77058-1551 USA
Telephone	1-800-423-9762 (within USA) +1-281-283-1711 (International)
E-mail	info@kurarayamerica.com
Emergency phone number	For chemical emergency spill, leak, fire, exposure or accident Call CHEMTREC day or night Within USA and Canada: 1-800-424-9300 CCN706984 or +1 703-527-3887 (collect calls accepted)

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Specific target organ toxicity, single exposure Category 1
Environmental hazards	Not classified.
OSHA defined hazards	Combustible dust
Label elements	
	
Signal word	Danger
Hazard statement	May form combustible dust concentrations in air. Causes damage to organs.
Precautionary statement	
Prevention	Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Observe good industrial hygiene practices.
Response	If exposed: Call a poison center/doctor. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Polyvinyl alcohol, Partially Hydrolyzed		25213-24-5	>94
Methanol		67-56-1	<3
Methyl acetate		79-20-9	<1
Other components below reportable levels			<5

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with plenty of water. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Apply extinguishing media carefully to avoid creating airborne dust.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Keep out of low areas. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Methanol (CAS 67-56-1)	PEL	260 mg/m ³
		200 ppm
Methyl acetate (CAS 79-20-9)	PEL	610 mg/m ³
		200 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Dust	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Dust	TWA	3 mg/m ³	Respirable particles.
		10 mg/m ³	Inhalable particles.
Methanol (CAS 67-56-1)	STEL	250 ppm	
	TWA	200 ppm	
Methyl acetate (CAS 79-20-9)	STEL	250 ppm	
	TWA	200 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Methanol (CAS 67-56-1)	STEL	325 mg/m ³
		250 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Methyl acetate (CAS 79-20-9)	TWA	260 mg/m3
		200 ppm
	STEL	760 mg/m3
		250 ppm
	TWA	610 mg/m3
		200 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Methanol (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines**US - California OELs: Skin designation**

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Methanol (CAS 67-56-1) Skin designation applies.

US - Tennessee OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Wash hands thoroughly after handling.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Solid.

Form

Powder. / Granular.

Color

White or pale yellow.

Odor

Mild. Vinegar-like.

Odor threshold

Not available.

pH	4.5 - 7 (4% conc. in water)
Melting point/freezing point	392 - 446 °F (200 - 230 °C)
Initial boiling point and boiling range	Not applicable.
Flash point	> 199.4 °F (> 93.0 °C)
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	> 80 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	> 824 °F (> 440 °C)
Decomposition temperature	> 320 °F (> 160 °C)
Viscosity	3 - 52 mPa·s (4% conc. in water)
Other information	
Bulk density	400 - 600 kg/m ³
Density	0.82 g/cm ³ estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	< 5 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Alcohols. Carbon oxides. Aldehydes. Organic acids.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs by inhalation. Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Dust may irritate the eyes.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not known. Not classified.

Components	Species	Test Results
Methanol (CAS 67-56-1)		
Acute		
Dermal		
LD50	Rabbit	15840 mg/kg
Inhalation		
LC50	Rat	> 145000 ppm, 1 hours
Oral		
LD50	Rat	9100 mg/kg
Methyl acetate (CAS 79-20-9)		
Acute		
Dermal		
LD50	Rabbit	>= 5000 mg/kg
Oral		
LD50	Rabbit	3.7 g/kg
	Rat	3705 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Causes damage to organs. Central nervous system. Visual organs.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Components			
Species			
Test Results			
Methanol (CAS 67-56-1)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	28200 mg/l, 96 hours
Methyl acetate (CAS 79-20-9)			
	LC50	Brachydanio rerio	250 - 350 mg/l, 96 hours
Aquatic			
Algae	EC50	Freshwater algae	120 mg/l, 72 hours
	NOEC	Freshwater algae	120 mg/l, 72 hours

Components	Species	Test Results
Crustacea	EC50 Daphnia magna	1026.7 mg/l, 48 hours
Persistence and degradability	No data is available on the degradability of this product.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
Methanol	-0.77	
Methyl acetate	0.18, 20°C	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with all applicable regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)		
Not regulated.		
CERCLA Hazardous Substance List (40 CFR 302.4)		
Methanol (CAS 67-56-1)	Listed.	
Methyl acetate (CAS 79-20-9)	Listed.	
SARA 304 Emergency release notification		
Not regulated.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)		
Not regulated.		
Superfund Amendments and Reauthorization Act of 1986 (SARA)		
SARA 302 Extremely hazardous substance		
Not listed.		
SARA 311/312 Hazardous chemical	Yes	
Classified hazard categories	Combustible dust Acute toxicity (any route of exposure) Specific target organ toxicity (single or repeated exposure)	
SARA 313 (TRI reporting)		
Chemical name	CAS number	% by wt.
Methanol	67-56-1	<3

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methanol (CAS 67-56-1)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl acetate (CAS 79-20-9)

Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Methanol (CAS 67-56-1)

Listed: March 16, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methanol (CAS 67-56-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	12-15-2015
Revision date	08-26-2018
Version #	06
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
HMIS® ratings	Health: 0 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 0 Flammability: 1 Instability: 0
NFPA ratings	

Disclaimer

Do not use Kuraray materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from Kuraray under a written contract that is consistent with Kuraray policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your Kuraray representative.

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment. Kuraray cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. Kuraray cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information

Physical & Chemical Properties: Multiple Properties